

### Operating manual Flocking CABIN

Art.Nr.: 810477

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#### 1. Product and manufacturer

Congratulations on the purchase of your Flocking CABIN!

#### **1.1. Product description**

With the Flocking CABIN you can easily flock larger 3D parts and ensure a clean working environment.

An extraction unit, such as the Dustomat 160S (Art. No. 810495) can be connected either at the rear or at the bottom. Additional fastening material is required for the bottom connection.

#### 1.2. Specs

External dimensions	1940 - 2090 x 1420 x 1080 mm
Weight	135 kg
Clour	RAL 7035

#### **1.3. Product identification**

This operating manual is part of the device:

Product: Part No.: Flocking CABIN 810477

#### 1.4. Warranty

The warranty period is 24 months after delivery. Any kind of warranty becomes void if the booth has been modified, parts have been replaced with non-original parts or these operating instructions have not been observed.

#### 1.5. Manufacturer

#### SCHNIER Elektrostatik GmbH

Bayernstr. 13 72768 Reutlingen Deutschland

Phone: +49 (0) 71 21 / 90 973 - 60 Fax: +49 (0) 71 21 / 90 973 - 99

www.schnier.de www.schnier-flock.de mail@schnier.de

Head Office:	Reutlingen HBR 354 531
UStIdNr.:	DE 146 481 986
Managing director:	Olav Schnier

#### 2. Guide to these operating instructions

These operating instructions must be read, understood and observed in all points by all persons who are responsible for the booth. Only with knowledge of these operating instructions can errors be avoided and safe and trouble-free operation be guaranteed. SCHNIER Elektrostatik GmbH accepts no liability for damage resulting from nonobservance of these operating instructions!

#### 3. Intended use

This device is intended exclusively for use in flocking.



**ATTENTION** Any commissioning outside this provision is prohibited.

Damages / Modifications:



No structural modifications of any kind may be made to this device.

#### 4. Structure and overview



- 1 Right side panel
- 2 Top cover
- 3 Left side panel
- 4 Baffle plate
- 5 Gratings
- 6 Hopper
- 7 Hopper fitting
- 8 Height adjustable stand
- 9 Rear panel with connection for suction
- 10 Brackets for baffle plate
- 11 Locking slider

#### 5. Functional description

#### 5.1. Structure

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- 1 First screw the adjustable feet to the substructure (Fig. 1-3). The working height can be set to 750, 900 or 1050 mm.
- 2 Then set up the substructure as shown (Fig. 4).
- 3 Screw the rear panel to the substructure at the back
- 4 Screw the left and right side panels to the substructure and rear panel. (Fig. 5)
- 5 Screw the brackets for the baffle plate to the top cover (Fig. 6).
- 6 Screw the top cover to the rear wall and the side walls
- 7 Insert the two gratings as shown (Fig. 7)
- 8 Hook the baffle plate into the holders and set the desired angle with the locking slider (Fig. 8)

### Please always use the fastening material in the sequence shown (Fig. 3)









Fig. 3

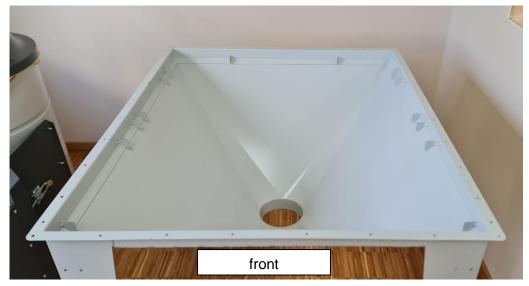


Fig.4



Fig. 5

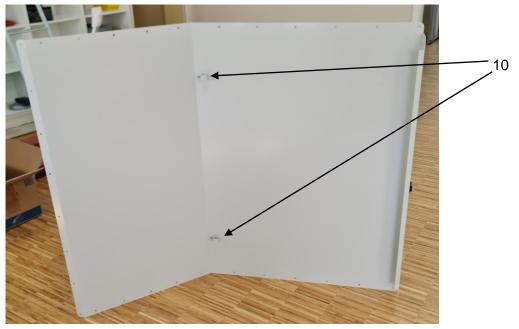
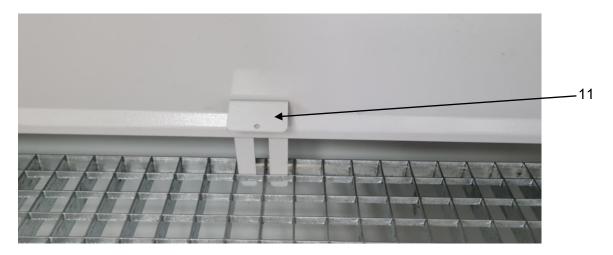


Fig. 6









#### 6. Scope of delivery

- Flocking CABIN
- Complete mounting material
- Plastic bucket 30I with lid for collection of flock fibers

#### 7. Accessoires

• EX-Light 780 (Part. No. 810517)

#### 8. Declaration of conformity

Manufacturer:

SCHNIER Elektrostatik GmbH Bayernstrasse 13 D-72768 Reutlingen

Produkt: SCHNIER Part No.: Trade Name: Function: Flocking booth 810477 Flocking CABIN For flocking larger 3D parts.

Rommelsbach 06.09.2022

Olav Schnier (Geschäftsführer)